

**visionary**<sup>TM</sup>  
DESIGNS

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ DESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

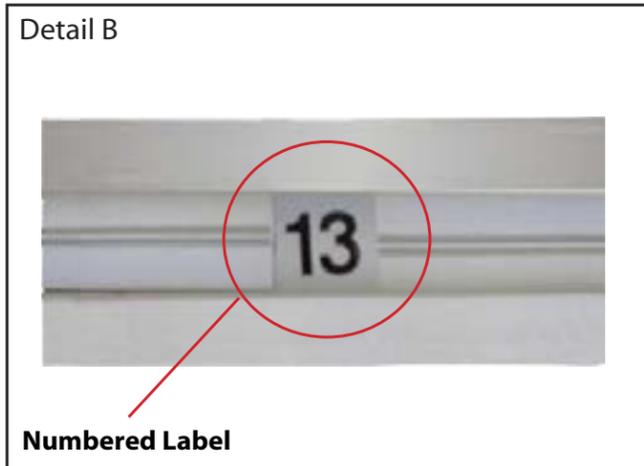


**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



**Detail B**

**Numbered Label**

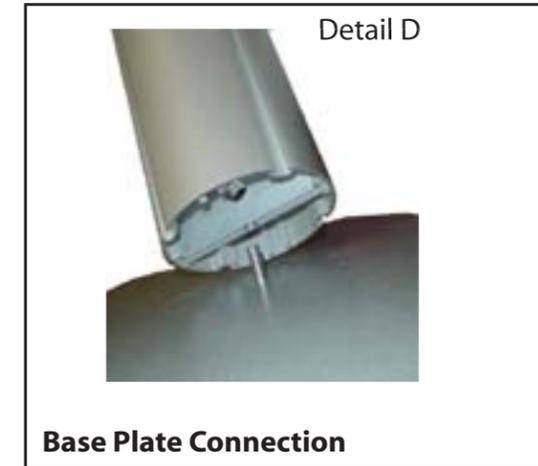
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

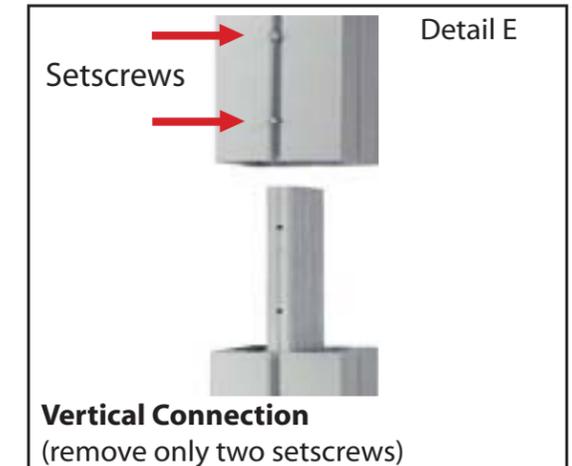
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

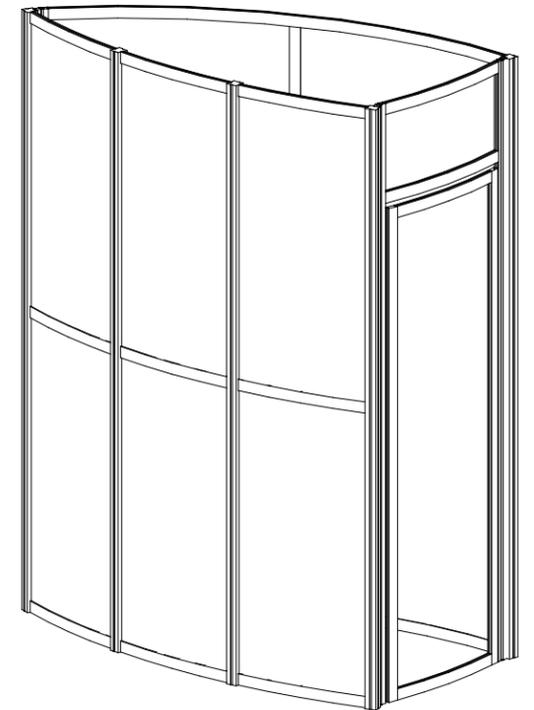
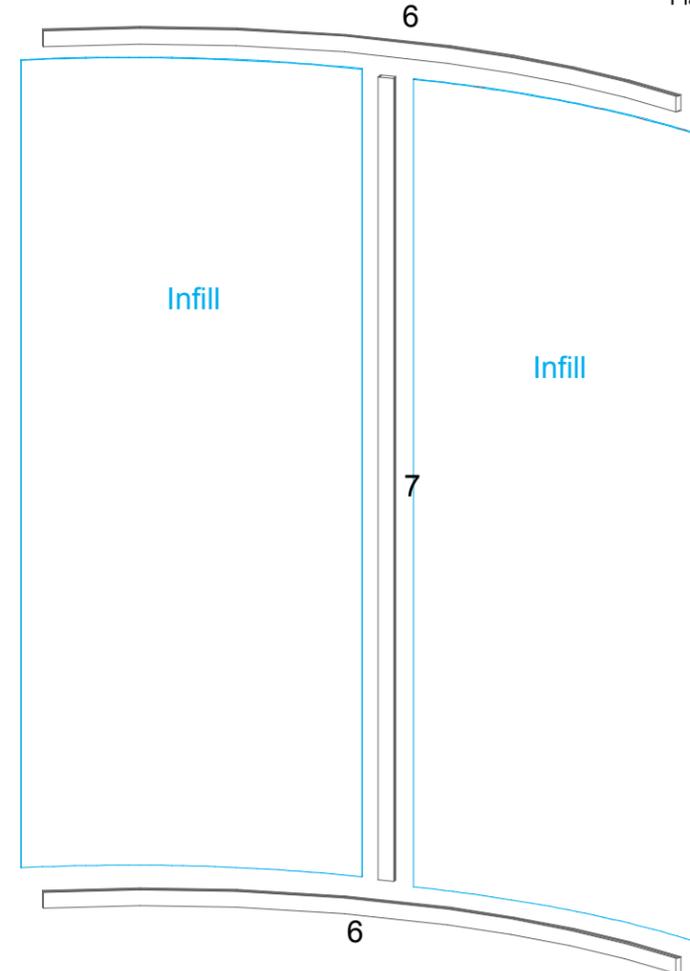
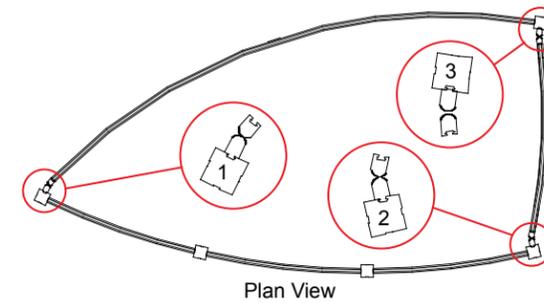
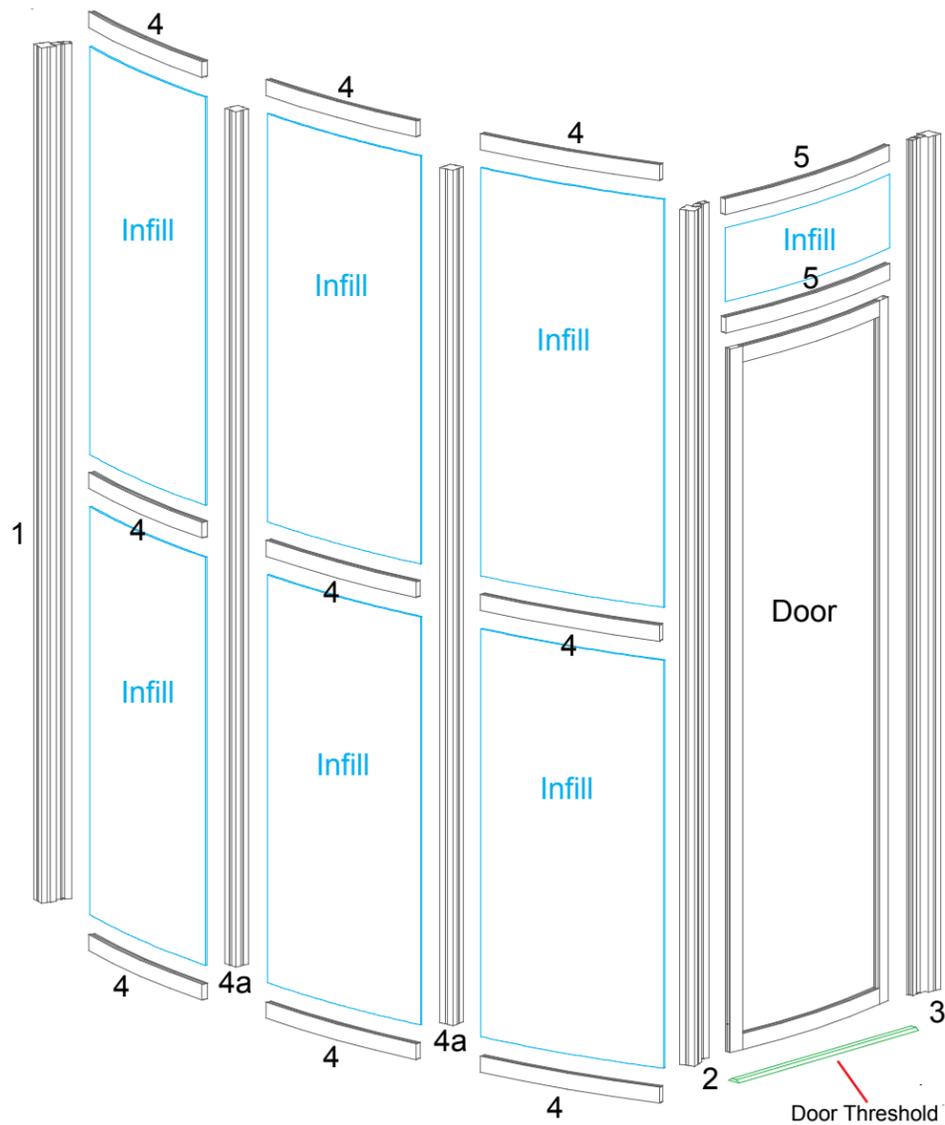
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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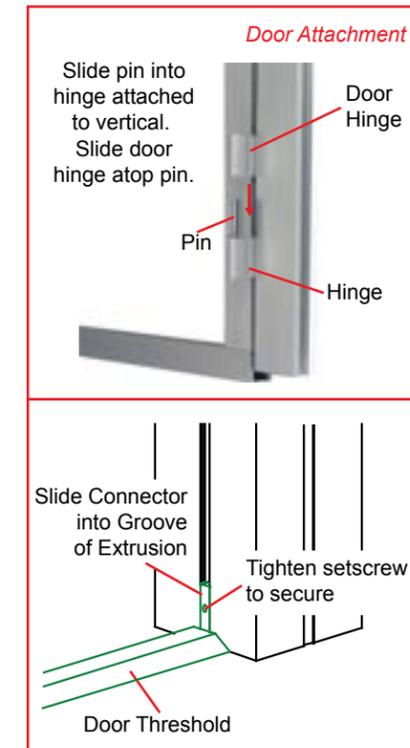
Item	Qty	Description
1	1	96" S44 Vertical Extrusion
2	1	96" S44 Vertical Extrusion
3	1	96" S44 Vertical Extrusion
4	9	22.8062" Z45 Curved Horizontal Extrusion
4a	1	96" S44 Vertical Extrusion
5	2	27.4515" Z45 Curved Horizontal Extrusion
6	2	77.28" Z45 Curved Horizontal Extrusion
7	1	92.418" Z45 Vertical Extrusion

Steps:

- 1) Attach door threshold to verticals [2 & 3] as shown in detail.
- 2) Connect horizontals [4,5] between verticals, inserting infills where indicated.
- 3) Attach door to hinges as shown in detail.
- 4) Attach vertical [7] between horizontals [6] as shown.
- 5) Attach horizontals [6] between verticals [1 & 3] inserting infills as shown.



When assembled



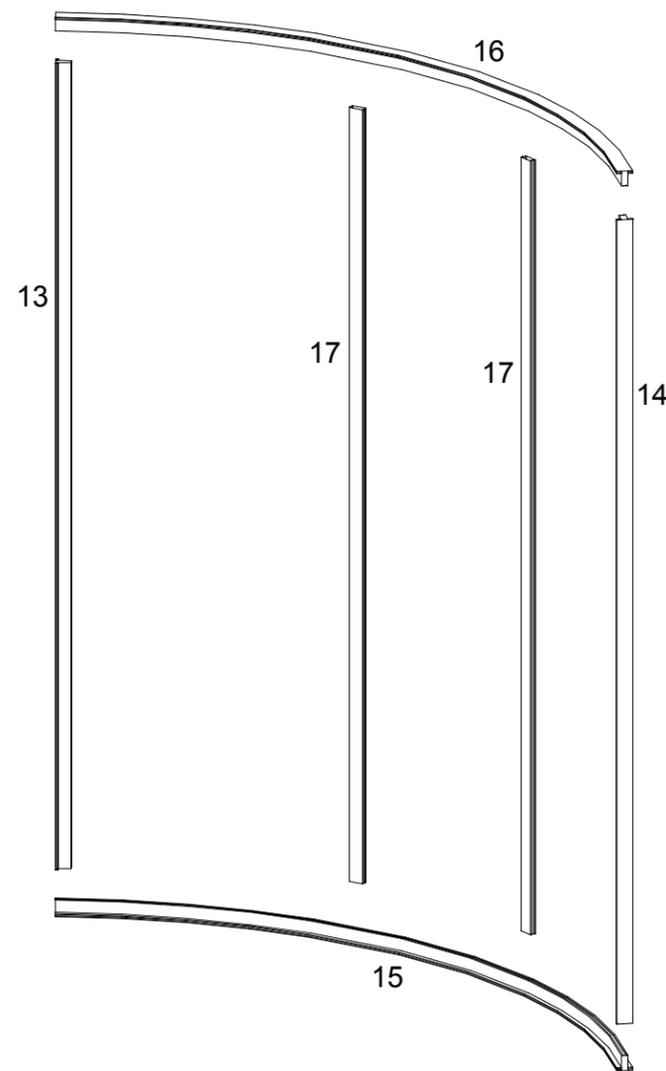
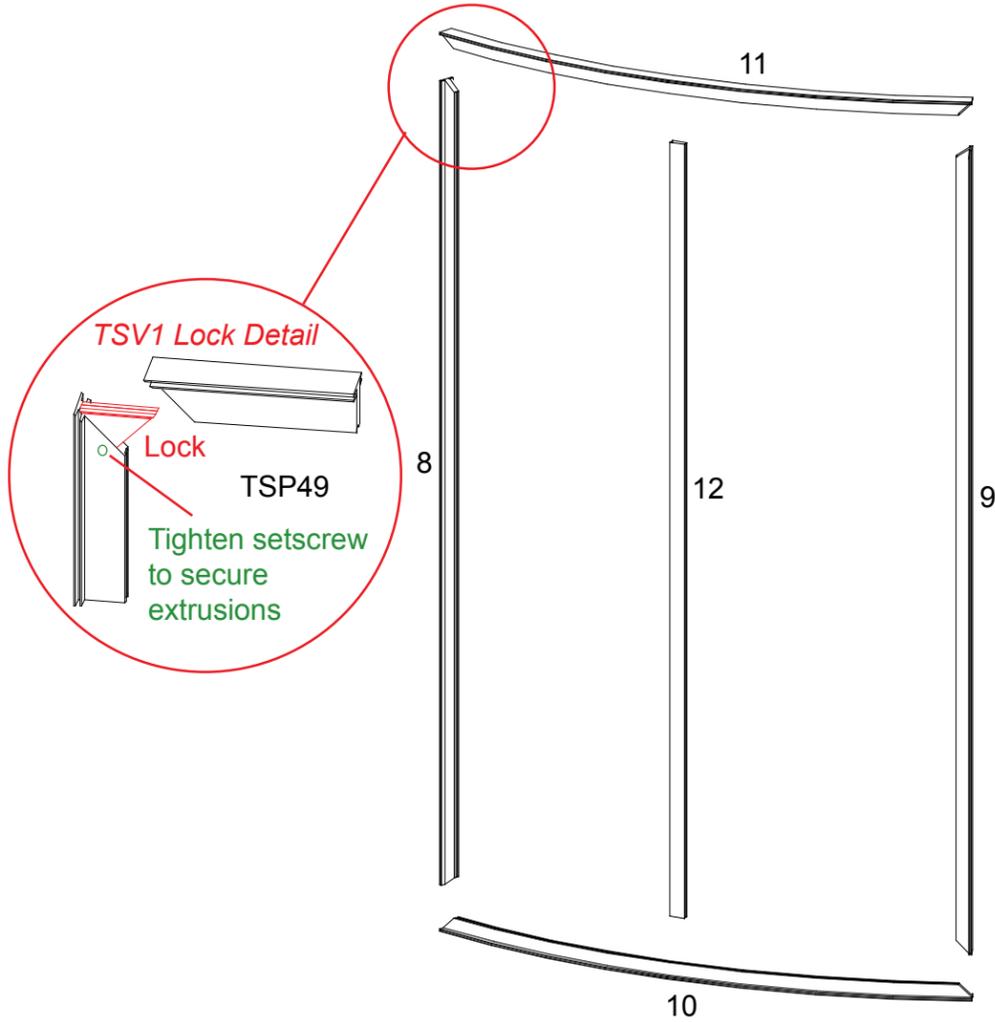
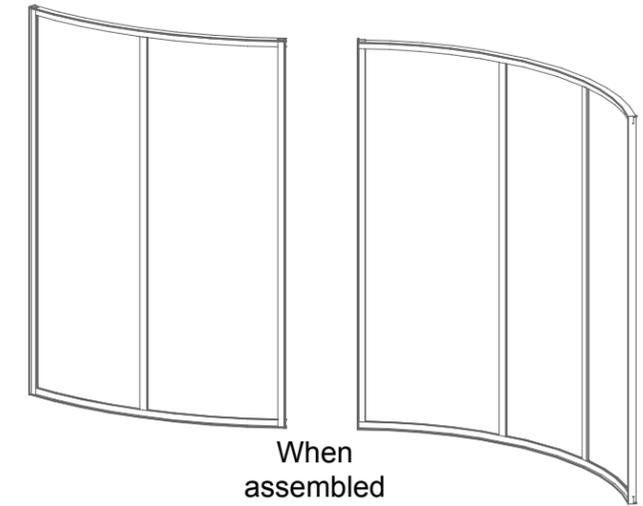
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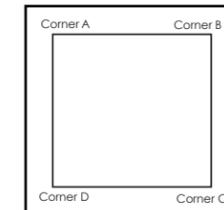
Item	Qty	Description
8	1	95.75" TSP49 Vertical Extrusion
9	1	95.75" TSP49 Vertical Extrusion
10	1	67.692" TSP49 Curved Horizontal Extrusion
11	1	67.692" TSP49 Curved Horizontal Extrusion
12	1	92.168" Z45 Vertical Extrusion
13	1	95.75" TSP49 Vertical Extrusion
14	1	95.75" TSP49 Vertical Extrusion
15	1	96.5341" TSP49 Curved Horizontal Extrusion
16	1	96.5341" TSP49 Curved Horizontal Extrusion
17	2	92.168" Z45 Vertical Extrusion

Steps:

- 1) Connect curved horizontals [10,11] to verticals (8 & 9) as shown.
- 2) Connect curved horizontals [15,16] to verticals (13 & 14) as shown.
- 3) Attach vertical [12] between horizontals [10,11] as shown.
- 4) Attach verticals [17] between horizontals [15 & 16] as shown.
- 5) Apply graphic to SEG groove as shown in detail.



Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



**Step 1**  
Insert corner A. Turn edge of graphic so silicon well is perpendicular to face of graphic. Insert narrow side of well with fabric to outside into the channel. Repeat for other side of this corner.



**Step 2**  
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



**Step 3**  
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure well is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



**Graphic Removal**  
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

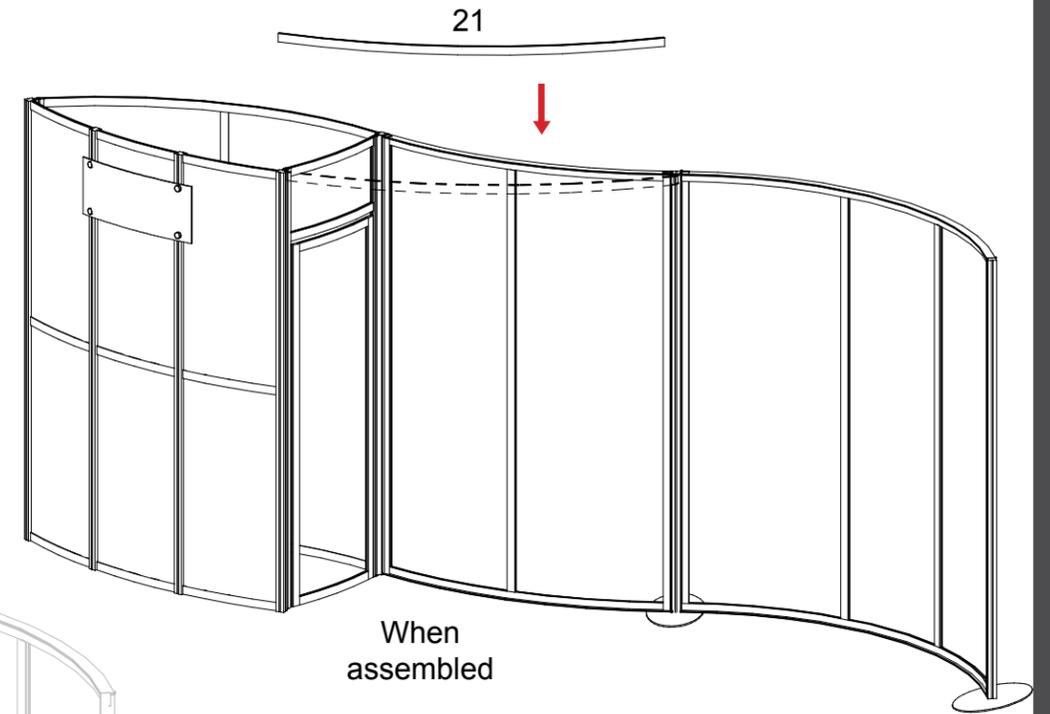
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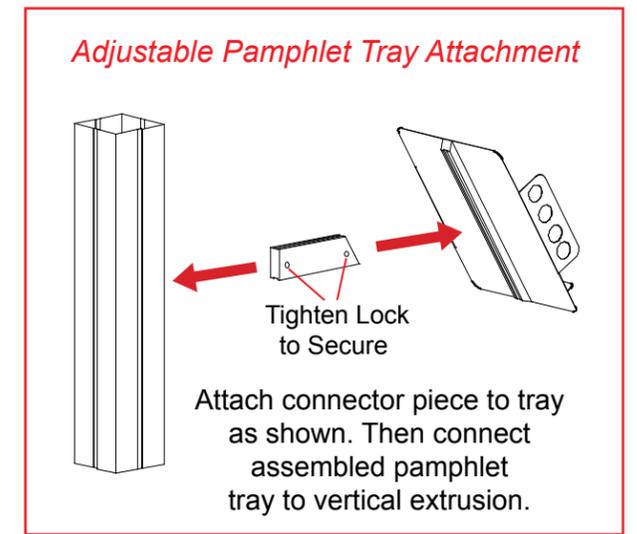
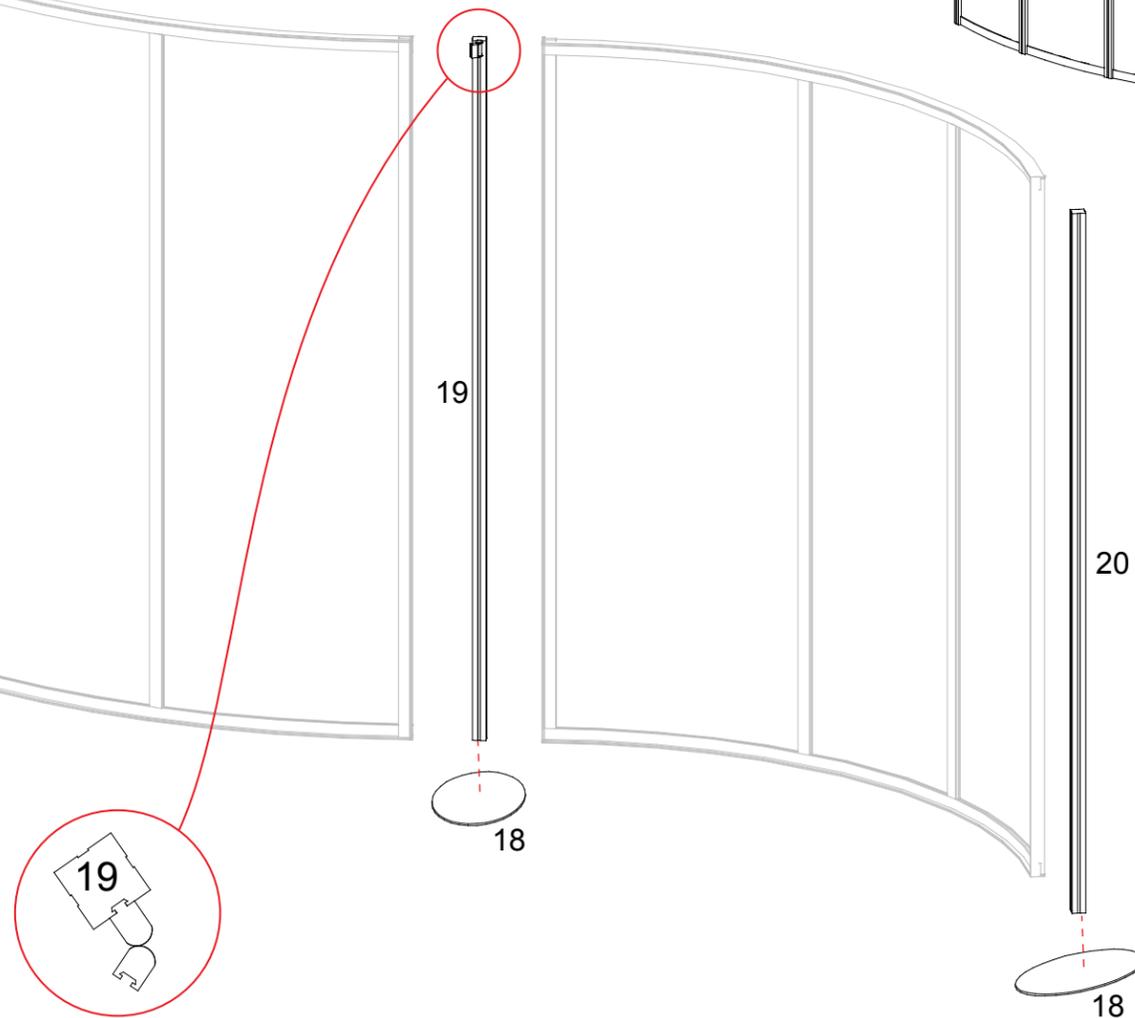
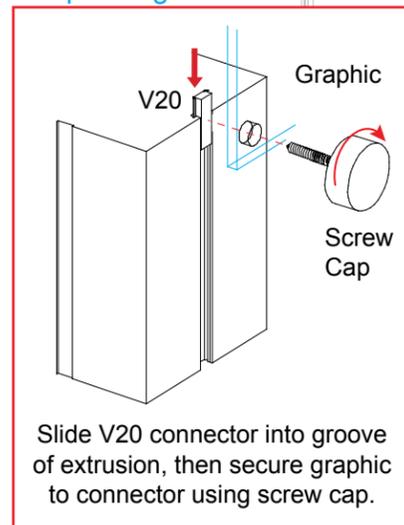
Item	Qty	Description
18	2	Base Plates
19	1	95.75" S44 Vertical Extrusion
20	1	95.75" S44 Vertical Extrusion
21	1	82.7636" Z45 Curved Horizontal Extrusion

Steps:

- 1) Connect verticals [19,20] to base plates with screws as shown.
- 2) Connect vertical [19] between horizontal [9 & 13] as shown.
- 3) Attach vertical [20] to vertical [14] as shown.
- 4) Attach curved horizontal [21] between vertical [2 & 19] as shown.
- 5) Attach pamphlet trays to backwall where desired as shown in detail.
- 6) Attach graphic sign to backwall with screw caps as shown in detail.



Graphic Sign Attachment



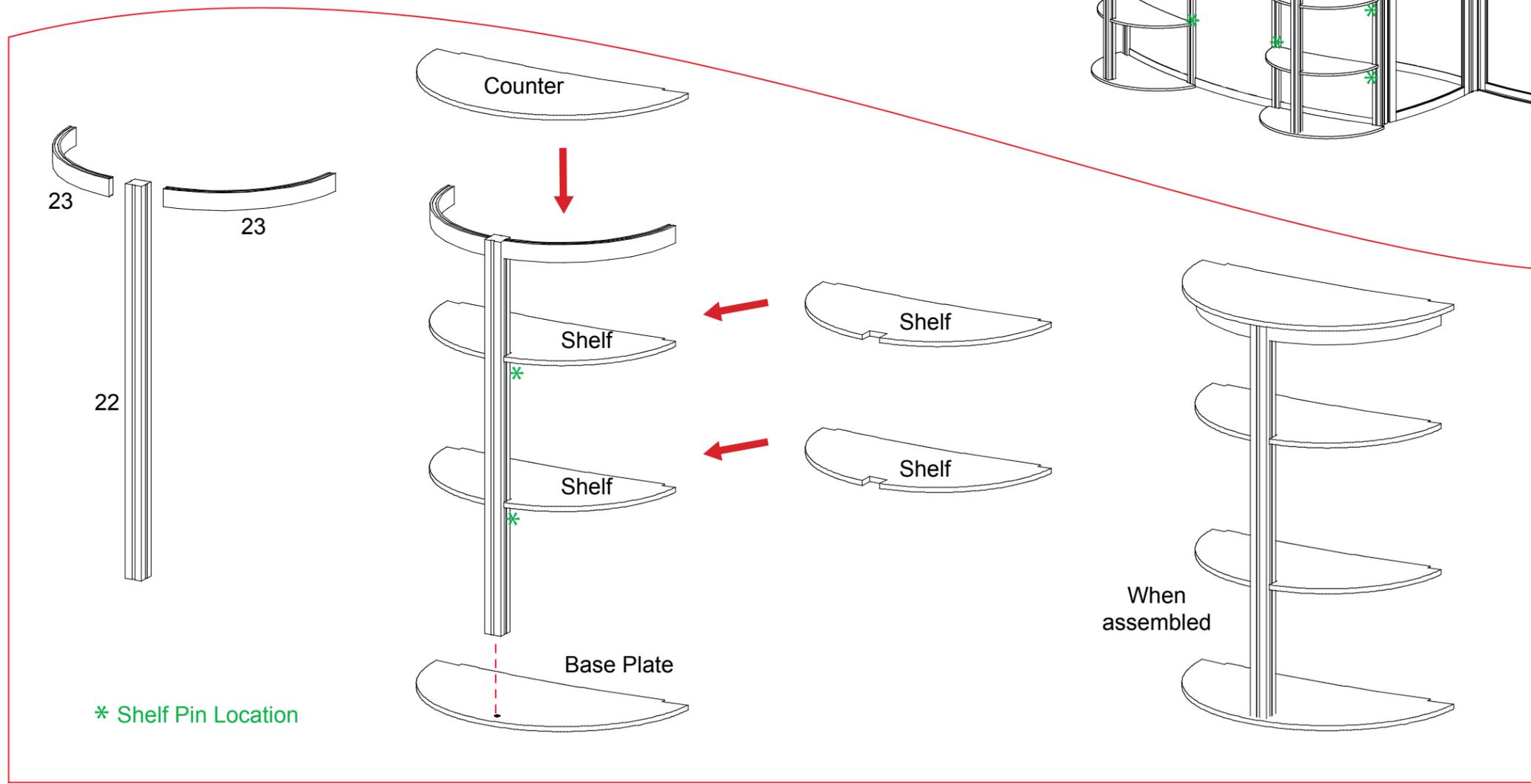
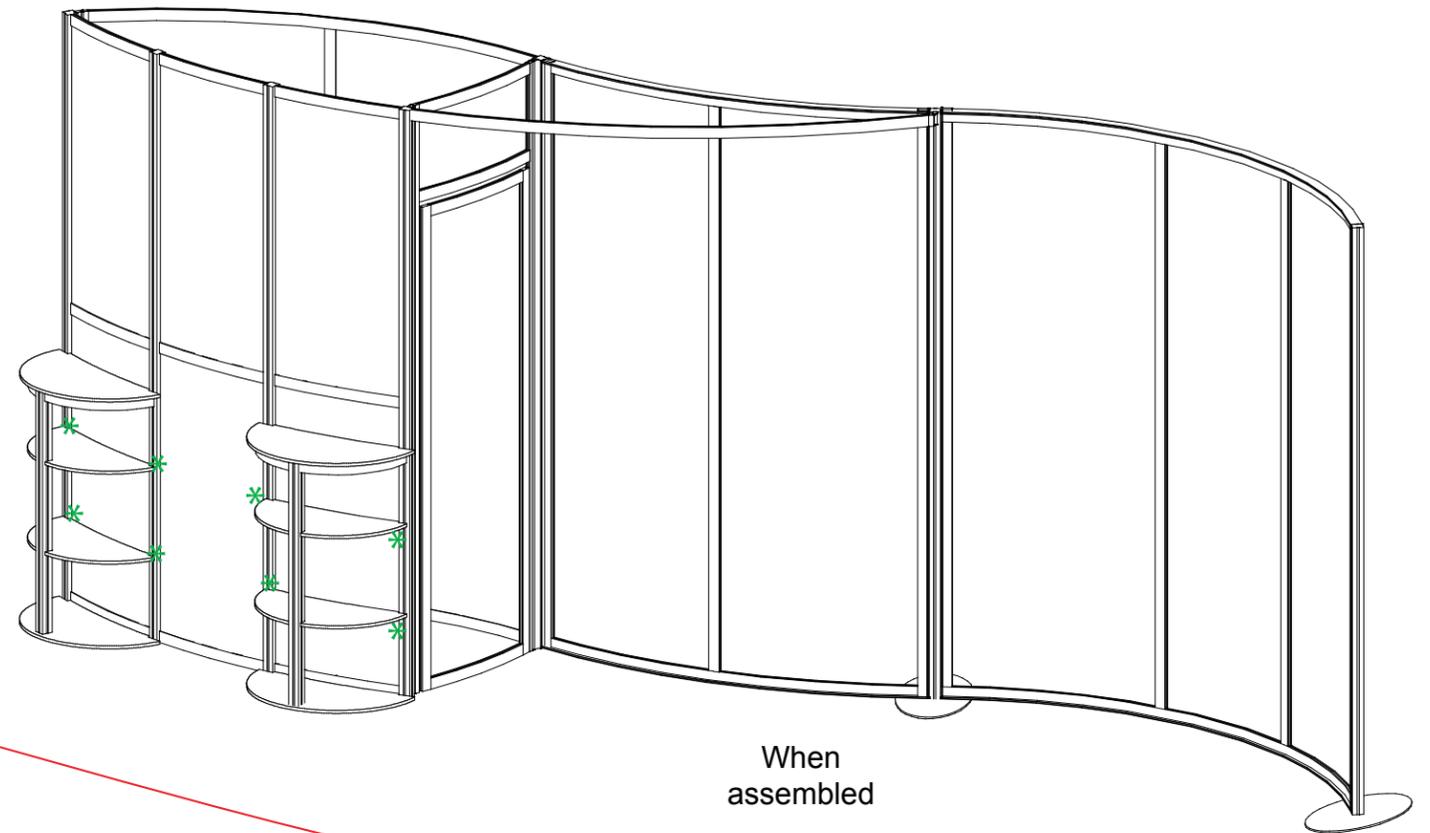
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Item	Qty	Description
22	2	39.75" S44 Vertical Extrusion
23	4	19" Z45 Curved Horizontal Extrusion

Steps:

- 1) Attach curved horizontals [23] to verticals [22] as shown.
- 2) Attach verticals [22] to bases using screws as shown.
- 3) Attach curved horizontals [23] to backwall verticals [1 & 4a] and [2 & 4a].
- 4) Place shelves on shelf pins between verticals and wall as shown.
- 5) Place countertop on top of assembled shelving unit as shown.



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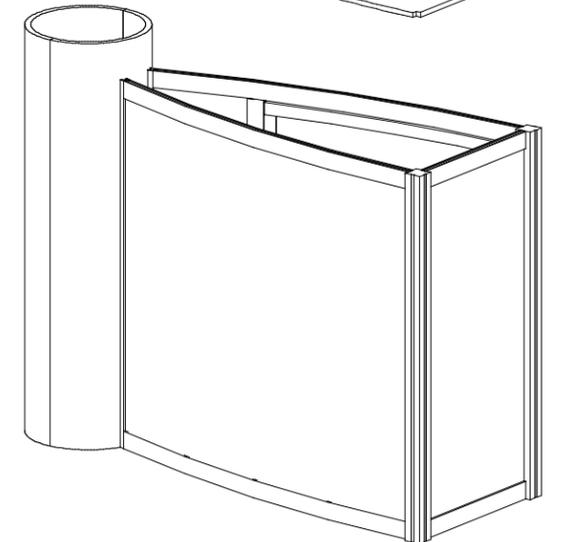
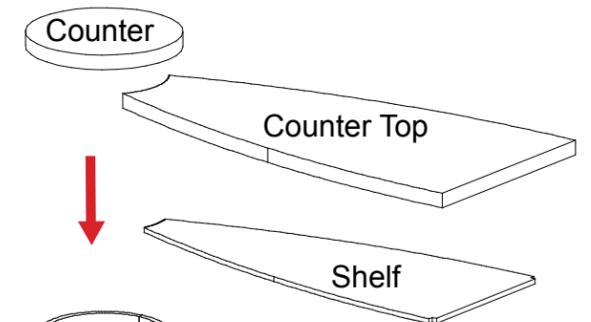
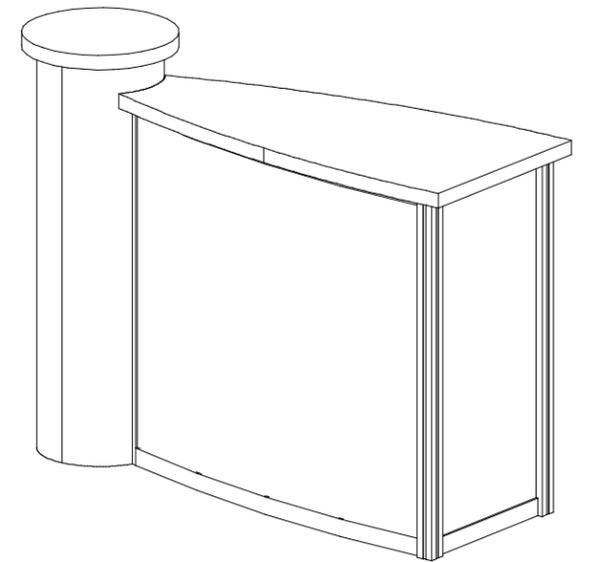
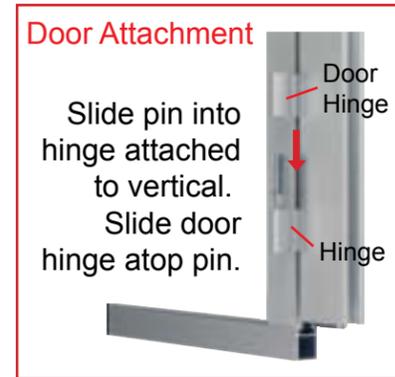
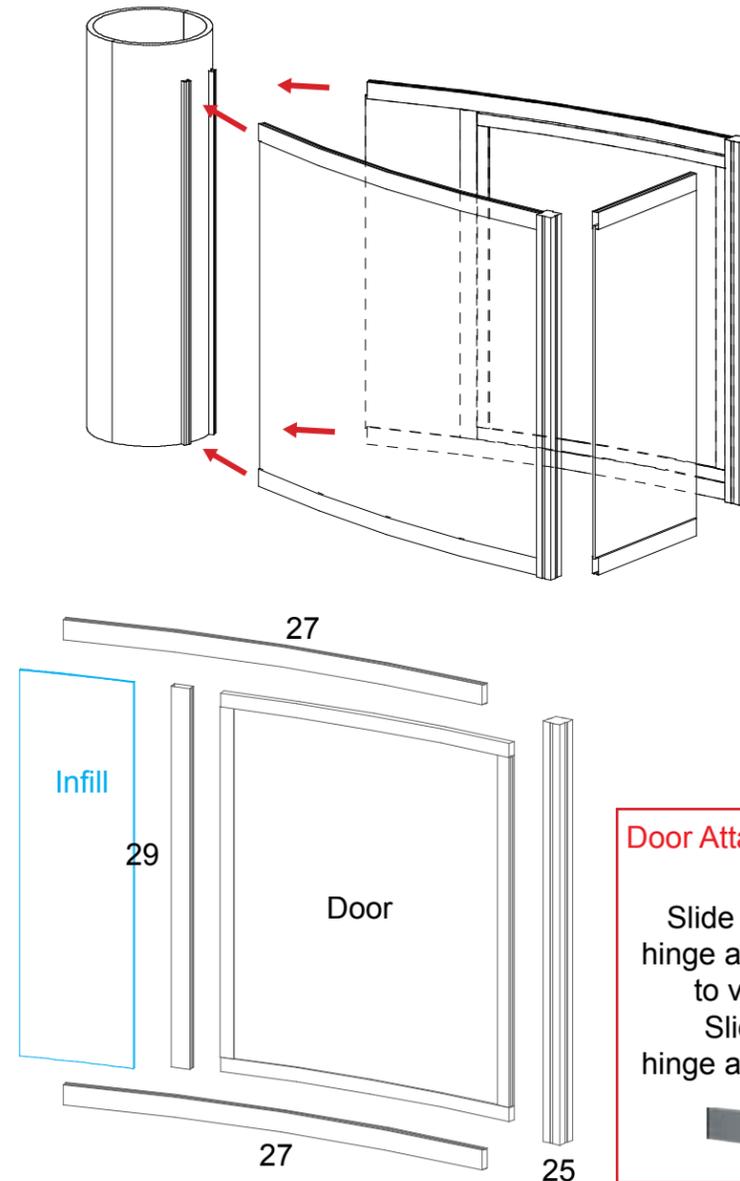
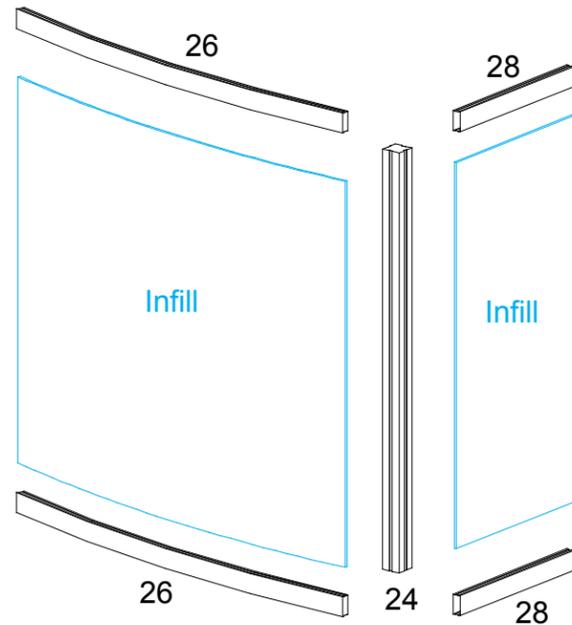
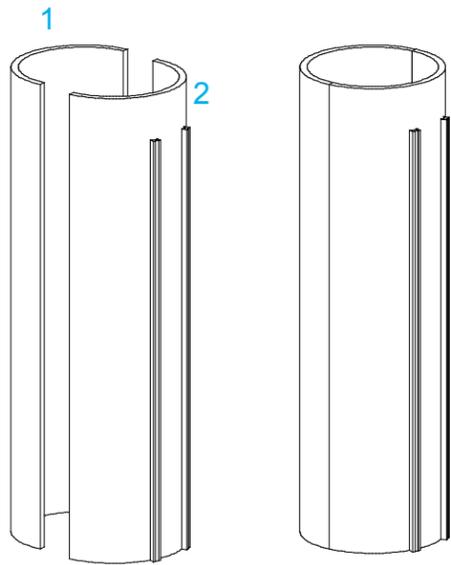
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Item	Qty	Description
24	1	38" S44 Vertical Extrusion
25	1	38" S44 Vertical Extrusion
26	2	41.2385" Z45 Curved Horizontal Extrusion
27	2	41.2385" Z45 Curved Horizontal Extrusion
28	2	16.35" Z45 Horizontal Extrusion
29	1	34.41" Z45 Vertical Extrusion w/Door hinges

Steps:

- 1) Attach curved panels [1,2] together.
- 2) Attach horizontals [26] between panels and vertical [24], inserting infills as shown.
- 3) Attach vertical [29] between horizontals [27] as shown.
- 4) Attach horizontals [27] between panels and vertical [25], inserting infill as shown.
- 5) Hang door from hinges as shown in detail.
- 6) Attach horizontals [28] between verticals [24 & 25] placing infill as shown.
- 7) Place internal shelf on shelf supports
- 8) Set counter tops on top of assembled base.

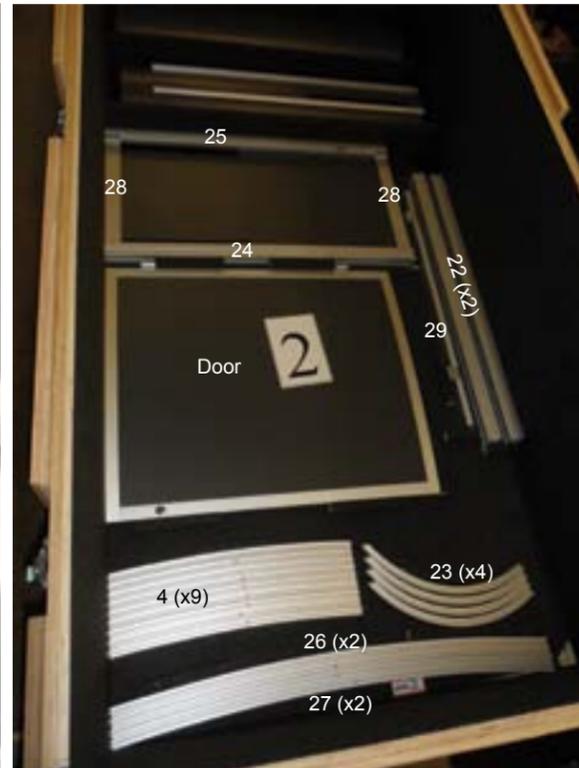
Item	Description
1	5.75"r x 42"h Half Curve Panel
2	5.75"r x 42"h Half Curve Panel



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Level 1



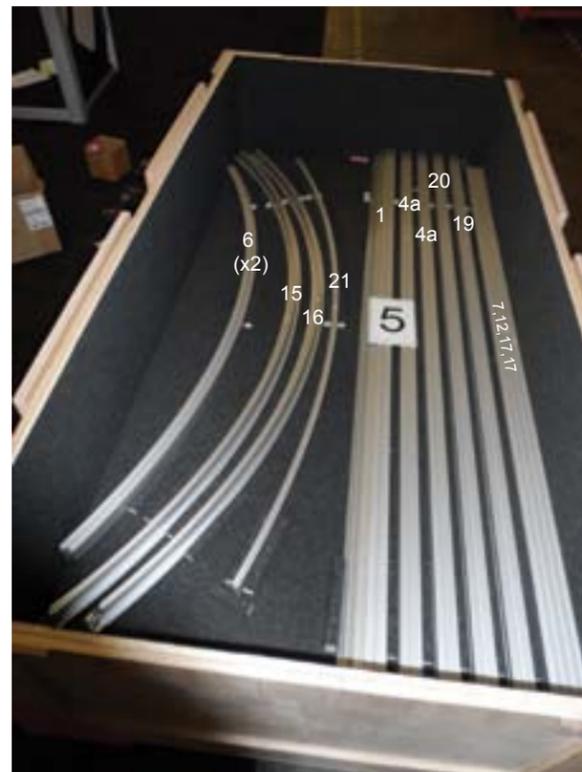
Level 2



Level 3



Level 4



Level 5



Level 6



Setup Hardware  
Literature Racks  
Lights

Level 7

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